## EN Original instruction

## Frequency inverters VT1000 series

## Preface

Thank you for choosing VT1000 series of high-performance, simple inverter. Diagram of the operating instructions, is to facilitate the description, may be slightly different with the product.
Please note that this manual will be handed the hands of end users, and retain for future maintenance, use and if in doubt, please contact with our company or agent of the Company to get in touch, we will be happy to serve you.
This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

## Technical data

Selectable V/F, sensorless vector control.
Motor parameter auto-tuning (turning).
$150 \%$ torque at 0.5 Hz .
$0.1 \sim 400 \mathrm{~Hz}$ frequency output.
$1 \sim 15 \mathrm{kHz}$ carrier frequency.
$0 \sim 10$ VDC analog input.
IP20 enclosure.
Selectable manual/automatic torque boost.
Built-in potentiometer.
Selectable PNP/NPN input signal.
Fault history: last 5 faults.
12. Enhanced process PID control.
13. MODBUS RTU communication.

These products conform with the basic safety requirements of EC directive: 2014/35/EU LVD (low voltage directive), 2014/30/EU EMC (electromagnetic compatibility). The following standards have been applied: EN 61800-3:2004/A1:2012, EN 55011:2009/A1:2010, EN61000-6-2:2005, EN 61800-5-1:2007 and marked with the CE sign.

## Nameplate description

## MODEL VT 1000-1R5G-2:

INPUT: 1PH 220V 50Hz/60Hz
OUTPUT: 3PH 220V 7.0A 150\%60S
FREQ RANGE:0.1-400 Hz 1.5 kW


1105080001-3051


Dimensions (mm)


Figure 2
Note: Support for standart 35 mm rail mounting.

## Keyboard description

Display area:displays:
Set frequency, operating frequency, current, and abnorma
RUN/FWD/REV/STOP: values for each parameter setting content.
Status indicator:
operation status.

Shift/Enter/switch display button: Shift to another digit or switch to another display by shortpressing, confirm a setting by longpressing.

Turn to another frequency by rotating the potentiometer when the frequency is set to be controlled by the manipulator potentiometer
 click stop.
button
Short press for programming key, press 2 seconds for the fault reset button.

Figure 4
Product specification

| Items |  | VT1000 |
| :---: | :---: | :---: |
| Power supply | Rated voltage, frequency | One-phase/three-phase AC $220 \mathrm{~V} 50 / 60 \mathrm{~Hz}$. |
|  | Voltage range | 220V:170V~240V |
| Output | Voltage range | $220 \mathrm{~V}: 0 \sim 220 \mathrm{~V}$ |
|  | Frequency range | $0.10 \sim 400.00 \mathrm{~Hz}$ |
| Control method |  | V/F control, space vector control. |
| Indication |  | Operating status/Alarm definition/interactive guidance:eg, frequency setting, the output frequency/current, DC bus voltage. The temperature and so on. |
| Control specialations | Output frequency range | $0.10 \mathrm{~Hz} \sim 400.00 \mathrm{~Hz}$ |
|  | Frequency setting resolution | Digital input: 0.1 Hz , analog input: $0.1 \%$ of maximum output frequency. |
|  | Output frequency accuracy | $0 . \mathrm{Hz}$ |
|  | V/F control | Setting V/F curve to satisfy various load requirements. |
|  | Torque control | Auto increase: auto raise torque by loading condition; Manual increase: enable to set $0.0 \sim 20.0 \%$ of raising torque. |
|  | Multifunctional input terminal | Four multi-function input terminals, realizing functions including fifteen section speed control, program running, four-section acceleration/deceleration speed switch, UP/DOWN function and emergency stop and other functions. |
|  | Multifunctional output terminal | 1 multi-function output terminals for displaying of running, zero speed, counter, external abnormity, program operation and other information and warnings. |
|  | Acceleration/deceleration time setting | 0~999.9s acceleration/ deceleration time can be set individually. |
| Other functions | PID control | Built-in PID control |
|  | RS485 | Standard RS485 communication function (MODBUS) |
|  | Frequency setting | Analog input: 0 to $10 \mathrm{~V}, 4$ to 20 mA can be selected; Digital input:input using the setting dial of the operation panel or RS485 or UP/DOWN. <br> Note: AVI terminals can be used to select an analog voltage input ( $0-10 \mathrm{~V}$ ) and analog current input ( $4-20 \mathrm{~mA}$ ) through the switch J2. |
|  | Multi-speed | Four multifunction input terminals, 15 section speed can be set. |
|  | Automatic voltage regulation | Automatic voltage regulation function can be selected. |
|  | Counter | Built-in 2 group of counters. |
| Protection/warning function | Overload | 150\%, 60second (Constant torque). |
|  | Over voltage | Over voltage protection can be set. |
|  | Under voltage | Under voltage protection can be set. |
|  | Other protections | Output short circuit, over current, and parameter lock and so on. |
| Environment | Ambient temperature | $-10^{\circ} \mathrm{C}$ to $40^{\circ} \mathrm{C}$ (non-freezing) |
|  | Ambient humidity | Max.95\% (non-condensing) |
|  | Altitude | Lower than 1000m |
|  | Vibration | Max.0.5g |
| Structure | Cooling mode | Forced air cooling |
|  | Protective structure | IP 20 |
| Installation | Mode | Wall-mounted or standard 35 mm rail mounting |



Note: AVI terminals can be used to select an analog voltage input ( $0-10 \mathrm{~V}$ ) and analog current input (4-20mA) through the switch J 2 . Note: When using a single-phase power supply, please access from terminals L1 and L2.

| Parameters |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Function | Parameters | Name | Setting range | Minimum setting increments | Initial value |
| Monitor functions | P000 | Main display data selection | 0-32 | 1 | 1 |
|  | P001 | Display the set frequency | Read only | ----- | ----- |
|  | P002 | Display the output frequency | Read only | ----- | ----- |
|  | P003 | Display the output current | Read only | ----- | ----- |
|  | P004 | Display the monitor speed | Read only | ----- | ----- |
|  | P005 | Display the DC bus voltage value | Read only | ----- | ----- |
|  | P006 | Display the temperature of inverter | Read only | ----- | ----- |
|  | P007 | Display PID | Read only | ----- | ----- |
|  | P010 | Alarm record 1 | Read only | ----- | ----- |
|  | P011 | Alarm record 2 | Read only | ----- | ----- |
|  | P012 | Alarm record 3 | Read only | ----- | ----- |
|  | P013 | Alarm record 4 | Read only | ----- | ----- |
|  | P014 | The frequency setting in the last alarm | Read only | ----- | ----- |
|  | P015 | The output frequency in last alarm | Read only | ----- | ----- |
|  | P016 | The output current in last alarm | Read only | ----- | ----- |
|  | P017 | The output voltage in last alarm | Read only | ----- | --- |
|  | P018 | The output DC bus voltage in last alarm | Read only | ----- | ---- |
| Basic functions | P100 | Digital frequency setting | 0.00 - Maximum frequency | 0.1 | 0.0 |
|  | P101 | Frequency setting selection | 0 : Digital frequency setting (P100) <br> 1: Analog voltage (0-10VDC) <br> 2: Analog current (0-20mADC) <br> 3: Setting dial (operation panel) <br> 4: UP/DOWN frequency setting <br> 5:RS485 communication frequency setting | 1 | 3 |
|  | P102 | Start signal selection | 0: Operation panel (FWD/REV/STOP) 1:I/O terminal 2: Communication (RS485) | 1 | 0 |
|  | P103 | "Stop" key lock operation selection | 0: "Stop"key lock mode invalid <br> 1: "Stop" key lock mode valid | 1 | 1 |
|  | P104 | Reverse rotation prevention selection | 0 : Reverse rotation disallowed 1: Reverse rotation allowed | 1 | 1 |
|  | P105 | Maximum frequency | Minimum frequency $\sim 400.00 \mathrm{~Hz}$ | 0.1 | 50.0 |
|  | P106 | Minimum frequency | 0.00~maximum frequency | 0.1 | 0.00 |
|  | P107 | Acceleration time 1 | 0~999.9s. | 0.1 | Depends on models |
|  | P108 | Deceleration time 1 | 0~999.9s. | 0.1 |  |



|  | P324 | Reserved | 1: In running <br> 2: Frequency reached 3: Alarm <br> 4: Zero speed <br> 5: Frequency 1 reached <br> 6: Frequency 2 reached <br> 7: Acceleration <br> 8: Deceleration <br> 9: Indication for under voltage <br> 10: Timer 1 reached <br> 11: Timer 2 reached <br> 12: Indication for completion of phase <br> 13: Indication for completion of procedure <br> 14: PID maximum <br> 15: PID minimum <br> 16: 4-20mA disconnection <br> 17: Overload <br> 18: Over torque <br> 26: Winding operation completed <br> 27: Counter reached <br> 28: Intermediate counter reached <br> 29: Water supply by constant voltage | 1 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | P325 | Alarm output terminal RA, RC (0~32) | " 1 "" turn on "0"turn off | 1 | 03 |
|  | P326 | Reserved | 0 : Frequency output | 1 |  |
| I/O functions | P327 | Reserved | 2: Dc bus voltage <br> 3: Ac voltage <br> 4: Pulse output, 1pulse/Hz <br> 5: 2pulses/Hz <br> 6: 3 pulses/Hz <br> 7: 6 pulses/H | 1 |  |
| Secondary application | P400 | Jog frequency setting | 0.00~maximum frequency | 0.1 | 5.00 |
|  | P401 | Acceleration time 2 | 0~999.9s | 0.15 | 10.00 |
|  | P402 | Deceleration time 2 | 0~999.9s | 0.15 | 10.00 |
|  | P403 | Acceleration time 3 | 0~999.9s | 0.15 | 10.00 |
|  | P404 | Deceleration time 3 | 0~999.9s | 0.15 | 10.00 |
|  | P405 | Acceleration time 4/Jog acceleration time | 0~999.9s | 0.15 | 10.00 |
|  | P406 | Deceleration time 4/Jog acceleration time | 0~999.9s | 0.15 | 10.00 |
|  | P407 | Designated value of counter | 0~999.9s | 1 | 100 |
|  | P408 | Intermediate value of counter | 0~999.9s | 1 | 50 |
|  | P409 | Limitation of acceleration torque | 0~200\% | 1\% | 150\% |
|  | P410 | Limitation of constant speed torque | 0~200\% | 1\% | 00 |
|  | P411 | Over voltage prevention selection in deceleration | 0/1 | 1 | 1 |
|  | P412 | Automatic voltage regulation selection | 0~2 | 1 | 1 |
|  | P413 | Automatic-energy saving selection | 0~100\% | 1\% | 00 |
|  | P414 | DC Braking voltage | Depends on models | 0.1 | Changing |
|  | P415 | Braking duty | 40~100\% | 1 | 50\% |
|  | P416 | Restart after instant power off | 0~1 | 1 | 0 |
|  | P417 | Allowable time of power cut | 0~10s | 1 | 5.0 S |
|  | P418 | Flank restart current limited level | 0~200\% | 1 | 150\% |
|  | P419 | Flank restart time | $0 \sim 10$ s | 1 | 10 |
|  | P420 | Fault restart times | 0~5s | 1 | 0 |
|  | P421 | Delay time for restart after fault | 0~100 | 2 | 2 |
|  | P422 | Over torque action | 0~3 | 1 | 0 |
|  | P423 | Over torque detection level | 0~200\% | 1 | 00 |
|  | P424 | Over torque detection time | 0~20.0s | 0.1 | 00 |
|  | P425 | Reaching frequency 1 | $0.00 \sim$ maximum frequency | 0.1 | 100 |
|  | P426 | Reaching frequency 2 | $0.00 \sim$ maximum frequency | 0.1 | 5.0 |
|  | P427 | Timer 1 setting | $0 \sim 10$ s | 0.1 | 0 |
|  | P428 | Timer 2 setting | 0~100s | 1 | 0 |
|  | P429 | Constant-speed torque limiting time | 0~999.9s | 0.1 | Changing |
|  | P430 | Width of arrival of frequency in hysteric loop | 0.00~2.00 | 0.1 | 0.50 |
|  | P431 | Jump frequency 1 | $0.00 \sim$ maximum frequency | 0.1 | 0 |
|  | P432 | Jump frequency 2 | 0.00~maximum frequency | 0.1 | 0 |
|  | P433 | Jump frequency hysteresis loop width | 0.00~2.00 | 0.1 | 0.50 |
|  | P434 | UP/DOWN frequency step | $0 \sim 10.00 \mathrm{~Hz}$ | 0.1 | 0.1 |
|  | P435 | UP/DOWN frequency memory options | $\begin{aligned} & \text { 0: Memory } \\ & \text { 1: No memory } \end{aligned}$ | 1 | 0 |
| PLC operation | P500 | PLC memory mode | $0 \sim 1$ | 1 | 0 |


|  | P501 | PLC starting mode | 0~1 | 1 | 0 |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | P502 | PLC running mode | 0 : PLC stops after running for one cycle 2: PLC cycle running <br> 3: PLC stop mode, cycle running mode <br> 4: PLC operates at the last frequency after running for one cycle | 1 | 0 |
|  | P503 | Multi-speed 1 | 0.00~maximum frequency | 0.1 | 20.0 |
|  | P504 | Multi-speed 2 | 0.00~maximum frequency | 0.1 | 10.0 |
|  | P505 | Multi-speed 3 | 0.00~maximum frequency | 0.1 | 20.0 |
|  | P506 | Multi-speed 4 | 0.00~maximum frequency | 0.1 | 25.0 |
|  | P507 | Multi-speed 5 | 0.00~maximum frequency | 0.1 | 30.0 |
|  | P508 | Multi-speed 6 | $0.00 \sim$ maximum frequency | 0.1 | 35.0 |
|  | P509 | Multi-speed 7 | 0.00~maximum frequency | 0.1 | 40.0 |
|  | P510 | Multi-speed 8 | $0.00 \sim$ maximum frequency | 0.1 | 45.0 |
|  | P511 | Multi-speed 9 | 0.00~maximum frequency | 0.1 | 50.0 |
|  | P512 | Multi-speed 10 | 0.00~maximum frequency | 0.1 | 10.0 |
|  | P513 | Multi-speed 11 | $0.00 \sim$ maximum frequency | 0.1 | 10.0 |
|  | P514 | Multi-speed 12 | 0.00~maximum frequency | 0.1 | 10.0 |
|  | P515 | Multi-speed 13 | $0.00 \sim$ maximum frequency | 0.1 | 10.0 |
|  | P516 | Multi-speed 14 | 0.00~maximum frequency | 0.1 | 10.0 |
|  | P517 | Multi-speed 15 | 0.00~maximum frequency | 0.1 | 10.0 |
|  | P518 | PLC operation time 1 | 0~9999s | 1 s | 100 |
|  | P519 | PLC operation time 2 | 0~9999s | 1 s | 100 |
|  | P520 | PLC operation time 3 | 0~9999s | 1 S | 100 |
|  | P521 | PLC operation time 4 | 0~9999s | 1 S | 100 |
|  | P522 | PLC operation time 5 | 0~9999s | 1 s | 0 |
|  | P523 | PLC operation time 6 | 0~9999s | 1 s | 0 |
|  | P524 | PLC operation time 7 | 0~9999s | 15 | 0 |
|  | P525 | PLC operation time 8 | 0~9999s | 1 s | 0 |
|  | P526 | PLC operation time 9 | 0~9999s | 1 S | 0 |
|  | P527 | PLC operation time 10 | 0~9999s | 1 S | 0 |
|  | P528 | PLC operation time 11 | 0~9999s | 1 S | 0 |
|  | P529 | PLC operation time 12 | 0~9999s | 1 S | 0 |
|  | P530 | PLC operation time 13 | 0~9999s | 1 S | 0 |
|  | P531 | PLC operation time 14 | 0~9999s | 1 S | 0 |
|  | P532 | PLC operation time 15 | 0~9999s | 1 S | 0 |
|  | P533 | PLC operation direction | 0~9999s | 1 | 0 |
| PID operation | P600 | PID starting mode | 0: PID disable 1: PID start 2: PID start by external terminal | 1 | 0 |
|  | P601 | PID operation mode selection | 0 : Negative feedback mode <br> 1: Positive feedback mode | 1 | 0 |
|  | P602 | PID action set point | $\begin{aligned} & \text { 0: figure mode (P604) } \\ & \text { 1: AVI (0-10V) } \\ & \text { 2: AVI ( }(0-20 \mathrm{~mA}) \end{aligned}$ | 1 | 0 |
|  | P603 | PID feedback value selection | $\begin{aligned} & \text { 0: AVI }(0-10 \mathrm{~V}) \\ & \text { 1: AVI }(0-20 \mathrm{~mA}) \\ & \text { 2: Reserved } \\ & \text { 3: Reserved } \end{aligned}$ | 1 | 0 |
|  | P604 | PID figure target value setting | 0.0~100.0\% | 0.1\% | 50\% |
|  | P605 | PID upper limit alarm value | 0~100.0\% | 1\% | 100\% |
|  | P606 | PID lower limit alarm value | 0~100.0\% | 1\% | 0\% |
|  | P607 | PID proportional band | 0.0~200.0\% | 0.1\% | 100\% |
|  | P608 | PID integral time | 0.0~200.0s.0 means closed | 0.1s | 0.3s |
|  | P609 | PID differential time | $0.00 .0 \sim 20.005 .0$ means closed | 0.1s | 0.0 |
|  | P610 | PID action step-length | $0.00 \sim 1.00 \mathrm{~Hz}$ | 0.1 | 0.5 Hz |
|  | P611 | PID standby frequency | $0.00 \sim 120.0 \mathrm{~Hz}(0.00 \mathrm{~Hz}) 0.00 \mathrm{~Hz}$ means sleep function is closed | 0.1 | 0.0Hz |
|  | P612 | PID standby duration | 0~200s | 15 | 10s |
|  | P613 | PID wake-up value | 0~100\% | 1\% | 0 |
|  | P614 | PID corresponding value of display | 0~9999 | 1 | 9999 |
|  | P615 | PID digit of display | 1~5 | 1 | 4 |
|  | P616 | PID decimal digits of display | $0 \sim 4$ | 1 | 2 |
|  | P617 | PID upper limit frequency | 0~max. frequency | 0.1 | 48.00 |
|  | P618 | PID lower limit frequency | 0~max. frequency | 0.1 | 20.00 |
|  | P619 | PID working mode | $0: A l w a y s$ work (PID function open) <br> 1: When feedback reaches upper limit (P605), it will work at min-frequency. When feedback reaches lower limit (P606), PID will begin to work. | 1 | 0 |
| RS-485 communication | P700 | Communication speed | 0:4800 bps |  | 1 |


|  |  |  | 1: 9600 bps <br> 2: 19200 bps <br> 3: 38400 bps |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | P701 | Communication mode | 0:8N1 FOR ASC <br> 1:8E1 FPR ASC <br> 2: 801 FOR ASC <br> 3: 8N1 FOR RTU <br> 4: 8E1 FOR RTU <br> 5: 801 FOR RTU |  | 0 |
|  | P702 | Communication address | 0~240 | 1 | 0 |
| Advanced application | P800 | Advanced application parameter lock | 0: Locked 1:Unlocked | 1 | 1 |
|  | P801 | System $50 \mathrm{~Hz} / 60 \mathrm{~Hz}$ setting | $0 \sim 50 \mathrm{~Hz}$ 1~60Hz | 1 | 1 |
|  | P802 | Constant torque or variable torque selection | 0 :Constant torque <br> 1: Variable torque | 1 | 1 |
|  | P803 | Over-voltage protection setting | Changing | 0.1 | Changing |
|  | P804 | Under-voltage protection setting | Changing | 0.1 | Changing |
|  | P805 | Over-temperature protection setting | $40 \sim 120^{\circ} \mathrm{C}$ | 0.1 | 85/95 ${ }^{\circ} \mathrm{C}$ |
|  | P806 | Current display filter time | 0~10.0 | 0.1 | 2.0 |
|  | P807 | $0-10 \mathrm{~V}$ analogue output low end calibration coefAlient | 0~9999 | 1 | - |
|  | P808 | $0-10 \mathrm{~V}$ analogue output high end calibration coefAlient | 0~9999 | 1 | - |
|  | P809 | $0-20 \mathrm{~mA}$ analogue output low end calibration coefAlient | 0~9999 | 1 | - |
|  | P810 | $0-20 \mathrm{~mA}$ analogue output high end calibration coefAlient | 0~9999 | 1 | - |
|  | P811 | Compensation frequency point for dead time | 0.00~maximum frequency | 0.01 | 0.00 |
|  | P812 | UP/DOWN frequency memory options | 0:memory 1: No memory | 1 | 1 |

Table 2
Troubleshooting

| Operation panel indication | Name | Possible fault reason | Corrective action |
| :---: | :---: | :---: | :---: |
| 0C0/UC0 | Over current during stop | 1: Inverter fault | Please contact sales representative |
| 0C1/UC1 | Over current during acceleration | 1: Acceleration time is too short <br> 2 : V/F curve is not set correctly <br> 3: Motor or motor wire have short circuit to the ground <br> 4: The torque boost is set too fast <br> 5: The input voltage is too low <br> 6: Directly start up the running motor <br> 7: The inverter setting is not correct <br> 9: The inverter fails | 1: Increase acceleration time <br> 2: Correctly set V/F curve <br> 3: Check the insulation of motor and motor wire <br> 4: Reduce the value of torque boost <br> 5: Check input voltage <br> 6: Check the load <br> 7: Set tracing startup <br> 8:Enlarge capacity of inverter <br> 9: Sent for repairing |
| 0C2/UC2 | Over current during deceleration | 1: Decelerate time is too short <br> 2: Inverter capacity is inappropriately set <br> 3 : Whether there is any disturbing | 1: Increase deceleration time <br> 2: Enlarge inverter capacity <br> 3: Solve disturbing resource |
| 0C3/UC3 | Over current during constant speed | 1: The insulation of motor and motor wire is not good 2: Load fluctuation <br> 3: Fluctuation of input voltage and the voltage is low <br> 4: Inverter capacity is inappropriately set <br> 5: Whether there is large power motor starting up and leads the input goes down <br> 6: Whether there is a disturbing resource to disturb inverter | 1: Check the insulation of motor and motor wire 2: Check load situation and mechanical lubrication <br> 3: Check input voltage <br> 4: Enlarge the capacity of inverter <br> 5: Increase capacity of transformer <br> 6 : Solve disturbing resource |
| OU0 | Over voltage during stop | 1: The deceleration time is short <br> 2: Inverter capacity incorrectly set 3 : Disturbing | 1: Check the power supply voltage 2 : sent for repairing |
| $20 \cup 1$ | Over voltage during acceleration | 1: Abnormal power supply <br> 2:Peripheral circuity is incorrectly set (switch control on or off, etc.) <br> 3: Inverter fault | 1: Check the power supply voltage <br> 2: Do not use power supply switch to control the inverter on or off 3: Sent for repairing |
| OU2 | Over voltage during deceleration | 1: Power supply voltage abnormal 2: Energy feedback load <br> 3: Braking resistor incorrectly set | 1: Check the power supply voltage <br> 2: Install braking unit and resistance 3: Affirm resistance setting again |
| OU3 | Over voltage during constant speed | 1: Decelerate time is too short <br> 2: Power supply voltage abnormal <br> 3: Over load <br> 4: Braking resistor incorrectly set <br> 5: Braking parameter is incorrectly set | 1:Increase deceleration time <br> 2: Check the power supply voltage <br> 3: Check braking unit and resistance <br> 4: Set braking resistor over again <br> 5:Correctly set parameter, e.g. braking tube voltage, etc |
| LU0 | Under voltage during stop | 1: Power supply voltage abnormal 2: Phase missing | 1:Check the power supply voltage <br> 2: Check power supply and switch whether there is phase missing |
| LU1 | Under voltage during acceleration | 1: Power supply voltage abnormal 2: Phase missing <br> 3:There is large load power start up in the input | 2:Check whether peripheral setting bad connection leads phase missing 3:Please use independent power supply |
| LU2 | Under voltage during deceleration |  |  |
| LU3 | Under voltage during constant speed |  |  |
| OLO during stop | Inverter overload | 1: Overload <br> 2: Acceleration time is too short <br> 3: Torque boost is too fast <br> 4: V/F curve incorrectly set <br> 5: Under voltage of input <br> 6: Before motor stops, inverter starts up <br> 7: Fluctuation or blocking in loading | 1:Reduce the load weight or replace larger capacity inverter <br> 2: Increase acceleration time <br> 3:Reduce torque boost rate <br> 4: Set V/F curve over again <br> : Check input voltage, increase inverter capacity <br> 6:Adopt tracing startup mode <br> 7: Check load condition |
| OL1during acceleration |  |  |  |
| OL2 during deceleration |  |  |  |
| OL3 during constant speed |  |  |  |


| ОT0 during stop | Motor overload | 1: The motor for use under overload <br> 2: Acceleration time is too short 3:Motor protection setting is too small 4:V/F curve is not incorrectly set <br> 5: Torque boost is too fast <br> 6: Bad motor insulation <br> 7: Motor setting is too small | 1:Reduce the load weight <br> 2: Increase acceleration time <br> 3:Increase protection setting <br> 4:Correctly set V/F curve <br> 5:Reduce torque boost rate <br> 6:Check motor insulation and replace motor <br> 7:Use larger inverter or motor |
| :---: | :---: | :---: | :---: |
| OT1 during acceleration |  |  |  |
| OT2 during deceleration |  |  |  |
| OT3 during constant speed |  |  |  |
| ES | Emergency stop | 1: Inverter is in emergency stop condition | 1:After release Emergency stop, start up as regular procedure |
| CO | Communication error | 1: Communication line connection has problem <br> 2: Communication parameter is incorrectly set 3: Transmission format is wrong | 1: Perform wiring of the RS-485 terminals properly 2: Set parameter over again <br> 3: Check data transmission format |
| 20 | 4-20mAwire broken | Terminal is loose; signal input line is bad connection | 1: Perform wiring of the 4-20mA terminals properly |
| Pr | Parameter write error | Parameter setting is wrong | After stopping operation, make parameter setting |
| Err | Wrong parameter group | The parameter does not exist or factory setting parameter | Quit this parameter |

Table 3
OPERATION PANEL
Key function description



## Table 5

*The above display items can be switched and read by short pressing the $\frac{\text { ENTER }}{\text { DISP }}$ key on the main menu.

Operating panel operation instruction
(1) Parameter setting <taking modifying P104 reverse Valid setup as example>

| Program | Key name | Display | Description |
| :---: | :---: | :---: | :---: |
|  |  | STOP FWD |  |
| 1 | Power on | F00.0 | The inverter is standing by. |
| 2 | $\text { Press } \mathrm{PRG}$ | STOP FWZ <br> P000 | To enter the parameter setup state, and the first letter blinks (mean modifiable item) |
| 3 | Press $\triangle$ for four times | $\begin{aligned} & \text { STOP } \\ & \hline \hline \text { PWDL } \\ & \hline \text { P004 } \end{aligned}$ | The digit is modified into " 4 " from " 0 " |
| 4 | Quickly press ENTER 2 times (quick press means shift | $\begin{aligned} & \text { STOP FWL } \\ & \hline \hline \text { P004 } \end{aligned}$ | Shift leftward for two digits and the third digit will clicker |
| 5 | Press $\square$ for once | STOP <br> PWV | The digit is modified into " 1 " from „0" |
| 6 | Press and hold $\frac{\text { ENTER }}{\text { DISP }}$ | $\begin{aligned} & \text { STOP } \text { FWL } \\ & \hline \hline 0001 \end{aligned}$ | Enter the parameter setting interface |
| 7 |  | STOP FWD <br> P000 | Modified „1" into „0" |


|  |  |  |  |
| :---: | :---: | :---: | :---: |
| 8 | Press and hold | STOP <br> FWZ | To confirm that the value „P104" has been modified |
| 9 | $\text { Press } \quad \text { PRG }$ | STOP FWZ <br> F00.0 | Return back to the initial display |

Table 6
Note:

1. Pressing PRG an interrupt the modification and return back to the main display interface.
2. When a modification is confirmed, An Err may be displayed to show the parameter modification is failed.
(2) Status display and inquiry

Parameter set: the frequency for the startup and shutdown ( $\mathrm{P} 102=0$ ) of the frequency converter controlled by the manipulator is given by the potentiometer of the manipulator (P101=3).

| Step | Key name | Display | Description |
| :---: | :---: | :---: | :---: |
| 1 | Power on | STOP FWD <br> F00.0 | Frequency setting display state |
| 2 | Rotate | STOP FWD <br> F05.0 | Frequency setting 5.0Hz |
| 3 | Press $\square$ | RUN <br> FWD | Forward running of the frequency is turned on |
| 4 | $\text { Press } \frac{\text { ENTER }}{\text { DISP }}$ | RUN FWL <br> F05.0 | Switch to the actual running frequency display |
| 5 | Rotate | RUN FWD <br> H15.0 | Modify the set frequency, and the actual running frequency is modified into 15 Hz from 5 Hz |
| 6 | $\text { Press } \frac{\text { ENTER }}{} \text { DISP on once }$ | RUN <br> FWD | Switch to the current display when the current output is OA |
| 7 | Press $\frac{\text { ENTER }}{\text { DISP }}$ for once | $\begin{array}{\|c\|} \hline \text { RUN } \\ \hline \hline \text { Frd } \\ \hline \end{array}$ | Switch to the setting interface (press to switch the rotating direction) |
| 8 | Press RUN for once | RUN FWZ <br> P000 | Switch to the parameter setting status |
| 9 | Press $\triangle$ for once | $\begin{aligned} & \hline \text { RUN } \quad \text { FWI } \\ & \hline \hline \text { P006 } \\ & \hline \end{aligned}$ | Select parameter code P006 to be modified |
| 10 | $\text { Long press } \frac{\text { ENTER }}{\text { DISP }}$ | RUN <br> 022.8 | P006 content: the current temperature of the frequency converter is $22.8^{\circ} \mathrm{C}$ |
| 11 | $\text { Press } \operatorname{PRG} \text { for twice }$ | $\begin{array}{\|l\|} \hline \text { RUN } \\ \hline \hline \text { FWWI } \\ \hline \end{array}$ | Return back to the main display, the set frequency is 15 Hz |
| 12 | $\text { Press } \frac{\text { STOP }}{\text { RESET }}$ | RUN FWD <br> F15.0 | During the frequency converter is decelerating before stop, the key will flicker and then the and keys will turn on, and the set frequency displayed is 15 Hz |

Table 7
 can be modified by P000 setting as per the practical requirement, and meanwhile the related content can be monitored by the user through P001-P018.

VT 1000 series frequency inverter

| Model code | Input voltage | Output power (9kW) | Drive Capacity (KVA) | Output current (A) | Overload Capacity (60s( <br> (A) | Applicable motor (kW) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VT1000S-0R4G | 1P/220V | 0.4 | 1 | 2.5 | 3.75 | 0.4 |
| VT1000S-0R7G | 1P/220V | 0.75 | 2 | 5 | 7.5 | 0.75 |
| VT1000S-1R5G | 1P/220V | 1.5 | 2.8 | 7 | 10.5 | 1.5 |
| VT1000S-2R2G | 1P/220V | 2.2 | 4.5 | 11 | 16.5 | 2.2 |
| VT1000T-0R4G | 3P/380V | 0.4 | 2 | 1.5 | 2.25 | 0.4 |
| VT1000T-OR7G | 3P/380V | 0.75 | 2.2 | 2.7 | 4.05 | 0.75 |
| VT1000T-1R5G | 3P/380V | 1.5 | 3.2 | 4 | 6 | 1.5 |
| VT1000T-2R2G | 3P/380V | 2.2 | 4 | 5 | 7.5 | 2.2 |
| VT1000T-3R7G | 3P/380V | 3.7 | 6.8 | 8.6 | 12.9 | 3.7 |


| VT1000T-5R5G | 3P/380V | 5.5 | 10 | 12.5 | 18.75 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VT1000T-7R5G | $3 P / 380 \mathrm{~V}$ | 7.5 | 11.2 | 17.5 | 26.25 |  |
| VT1000T-11G | $3 P / 380 \mathrm{~V}$ | 11.0 | 17 | 24 | 36 |  |

Table 8

## Transport and storage

All products are packed by the producer for normal transporting conditions. Make sure that the controller does not put the rotary switch downwards. Until final installation store products in a dry place with humidity not more than $70 \%\left(20^{\circ} \mathrm{C}\right)$, average ambient temperature must be $5-40^{\circ} \mathrm{C}$. The storage place must be covered from water and dirt. Avoid longterm storing. It is not recommended to store products for more than 1 (one) year.

## Maintenance

The frequency inverter needs no specific maintenance. The housing may be cleaned using a moist cloth. In case of heavy filthiness, clean with non-aggressive cleaners. Pay attention that no fluids get into the frequency inverter. Reconnect mains only after the frequency inverter is completely dry. All electrical connections should be carried out after the supply voltage break by a qualified and authorized electrician according to national and local regulations.

## Warranty

1. Manufacture declare 2 years warranty term from the date of manufacturers invoice. Warranty is applied in case if all requirements of transporting, storing, installation and electrical connection are fulfilled.
2. In case of damaged or faulty product during warranty term customer must inform producer in 5 days and deliver product to manufacture as soon as possible at customer's costs. In other case warranty is not valid.
3. Manufacture is not responsible for damages which occur during transportation or installation.
